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What are the main challenges when welding stainless steel? When welding stainless steel, beginners face several main challenges due to the metal's unique properties. One significant ...

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Due to the difficulty in welding this grade of stainless steel, it requires precise control of pre-heating, interpass temperatures and post-weld heat treatment in order to avoid cracking or enlarged heat ...

For the latter materials, it is recommended to add nitrogen to maintain the appropriate proportions of austenite and ferrite in the weld (see section 4 "Selecting shielding gases for welding stainless steels").

Abstract: In this paper, to simulate the dynamic corrosion mechanisms of metals exposed to a high-temperature molten salt mixture of NaNO<sub>3</sub>-KNO<sub>3</sub>, the experimental samples ...



## Solar container welding stainless steel

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Nitrogen picked up during welding may significantly increase the risk of cracking. In addition, for duplex stainless steel welding, the ratio of ferrite to austenite may be difficult to control in the weld metal and ...

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The welded samples suffered higher metal losses and penetrative metal losses, which encourages more research in the field of comparing the corrosion resistance of welded areas.

Overview The cold welding process requires no heat input to join metal pieces together. The metal remains in the solid phase, and it is not molten at any time. So, cold welding is considered to be a ...

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